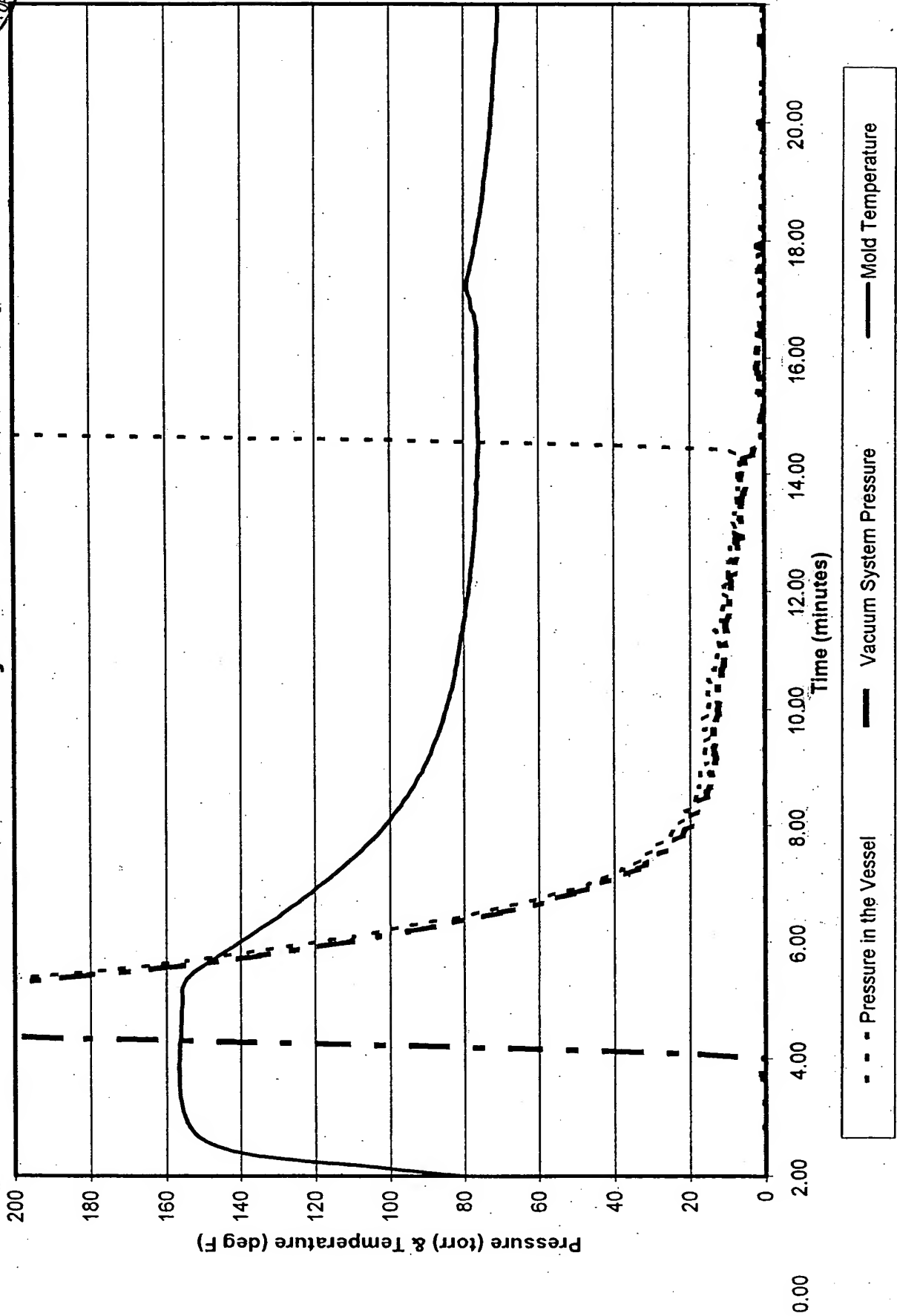




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Attorney: Robin A. Sannes
Phone: 612-331-7419

FIG. 1
GMBOND Vacuum System - Pressure / Temperature

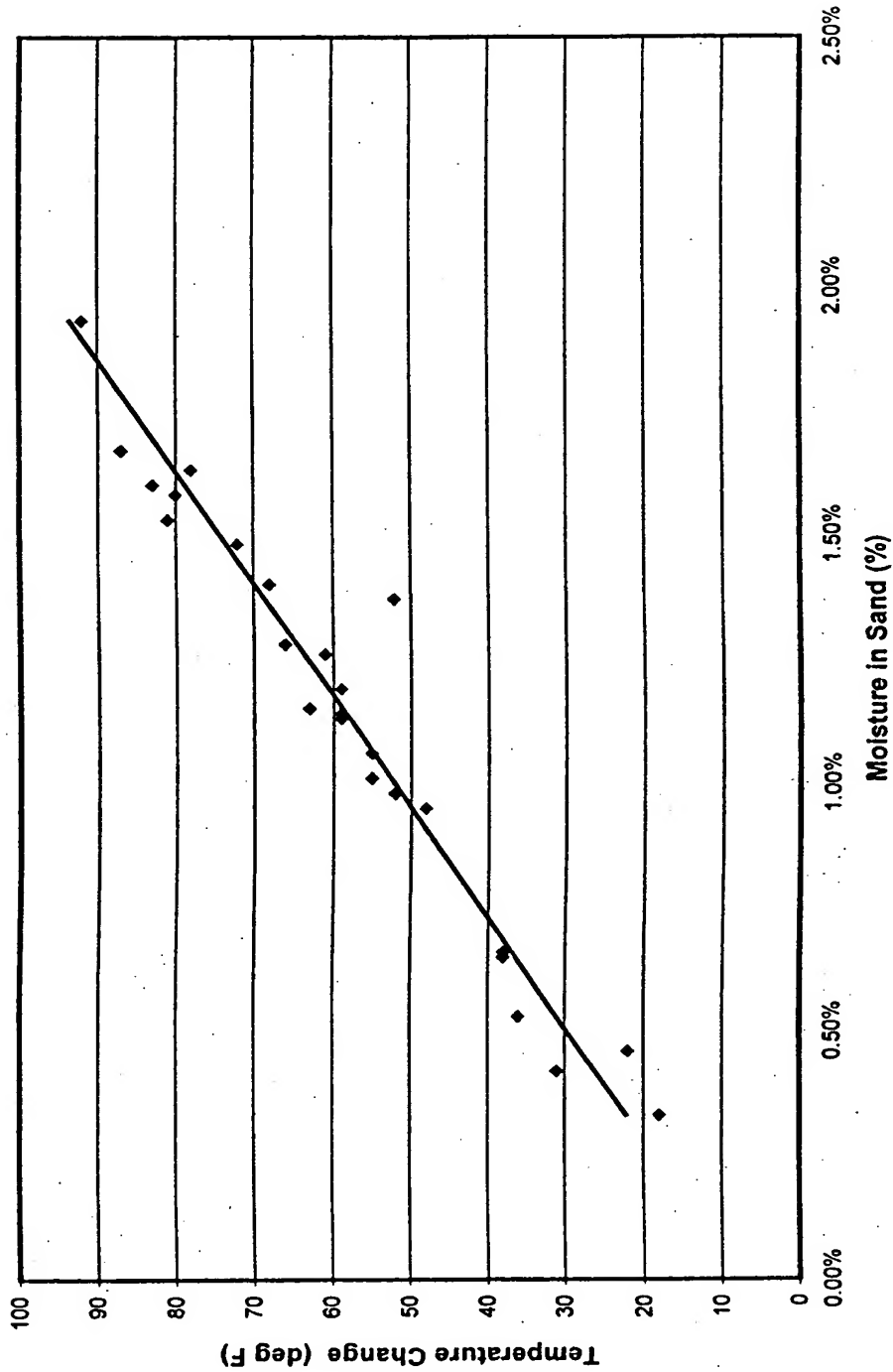


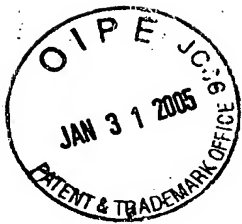


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FIG. 2

Temperature Change During Vacuum Drying

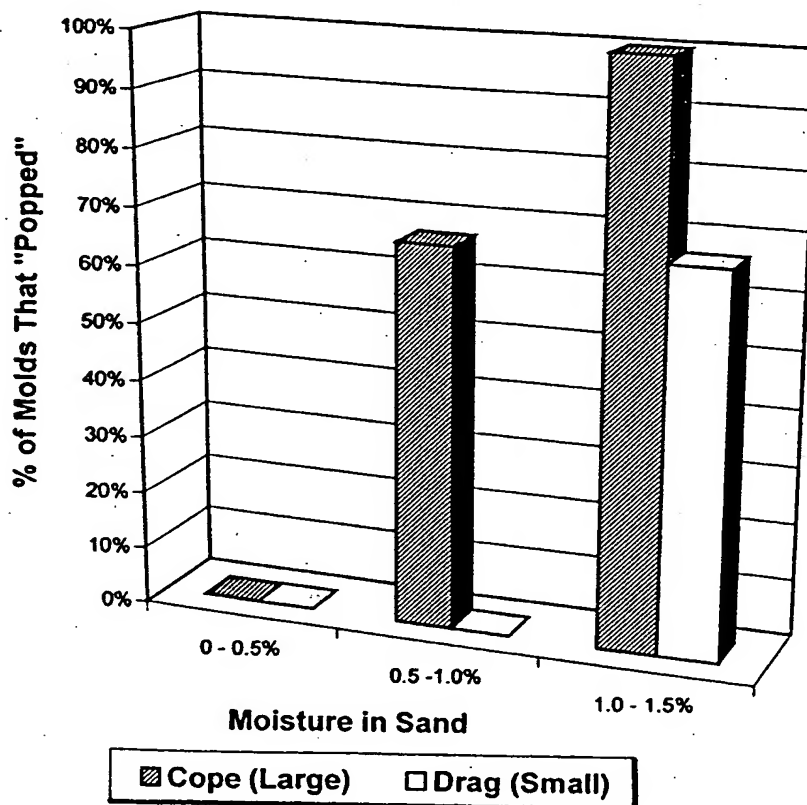




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FIG. 3

Mold Quality - "Popping" During Vacuum Drying





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Vacuum Chamber and Connections

FIG. 4

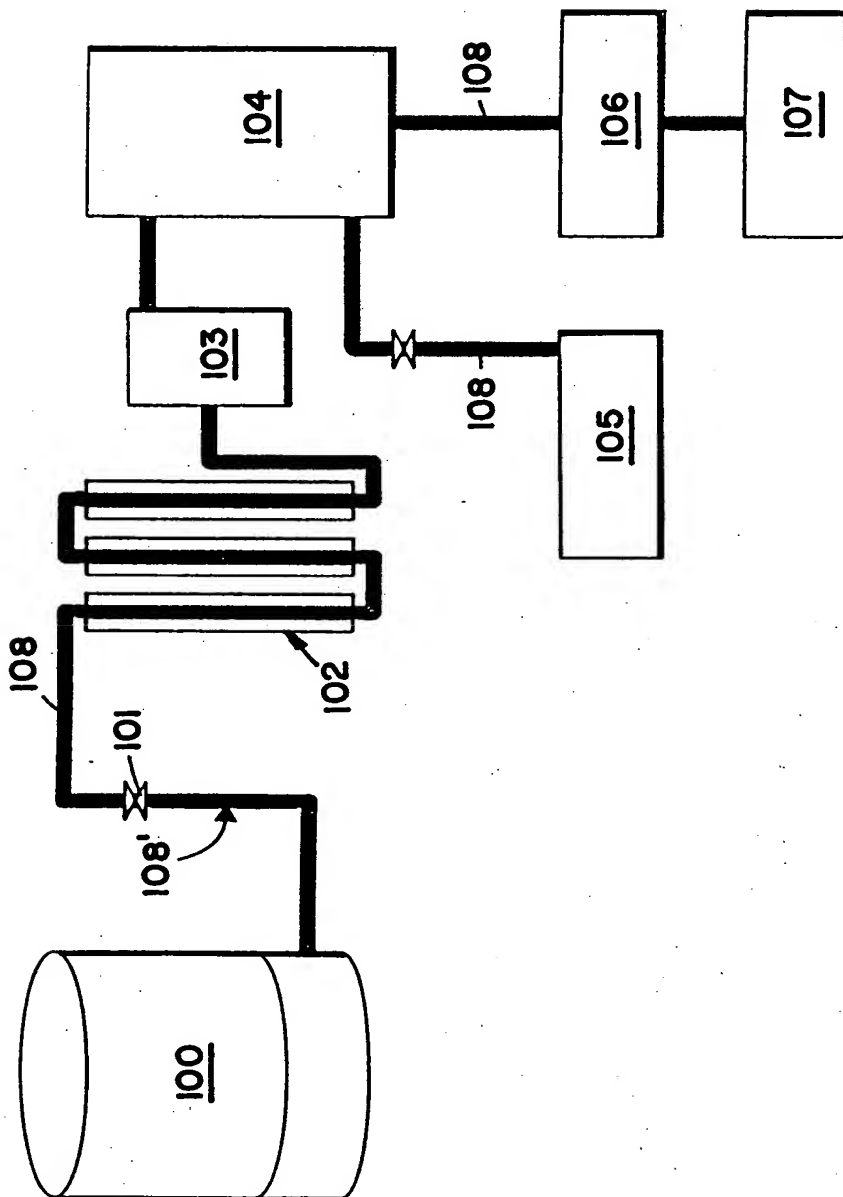




FIG. 5

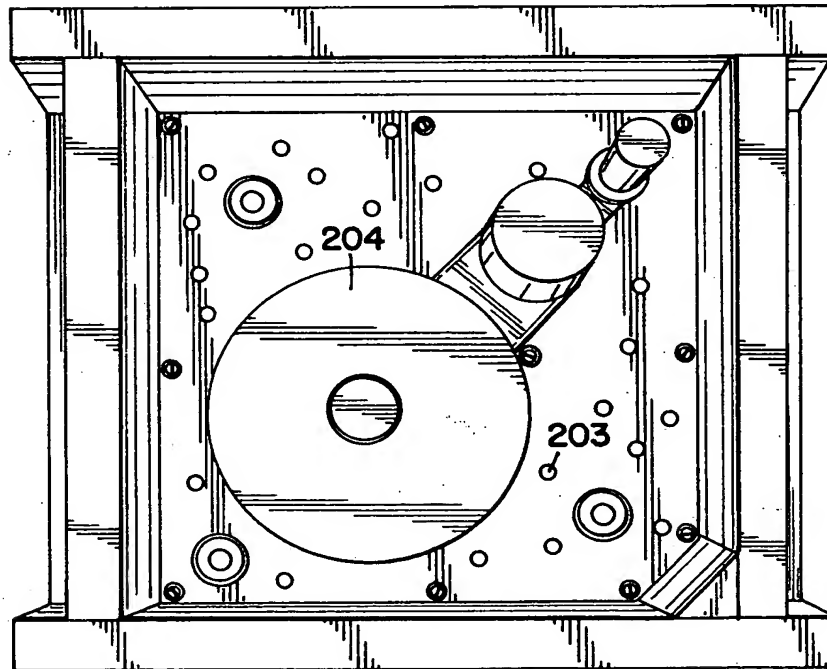
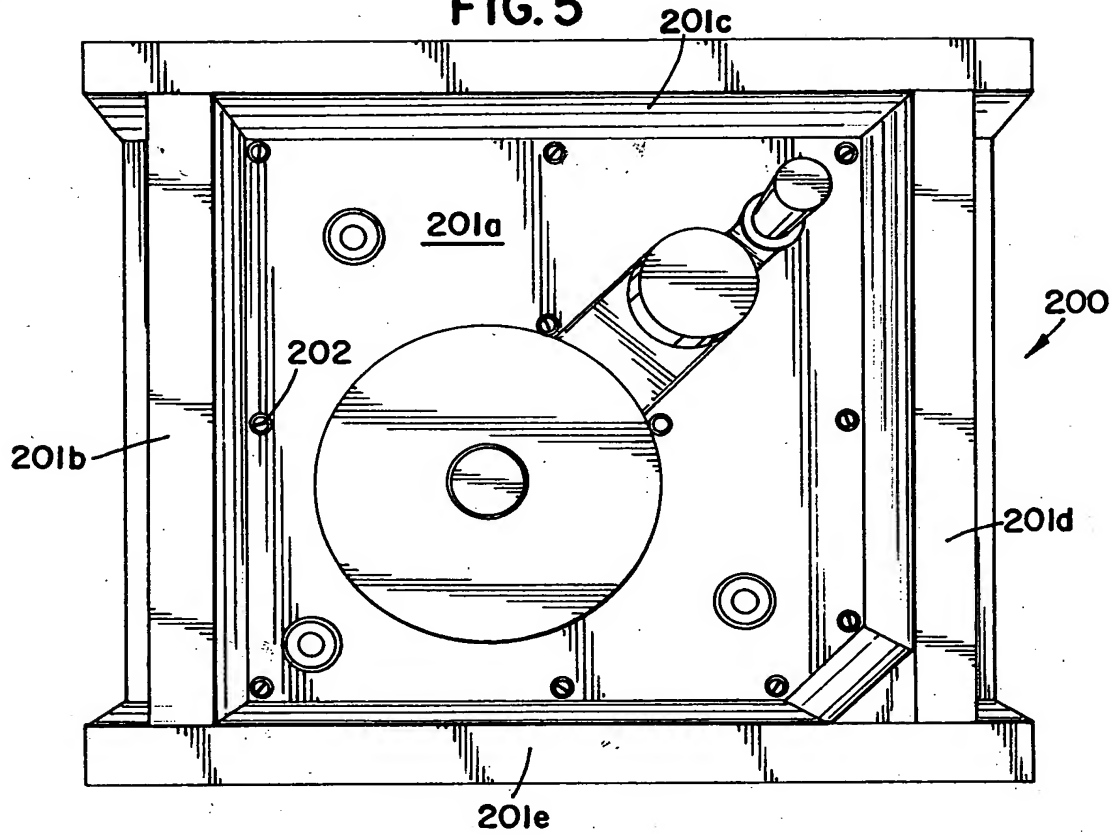


FIG. 6



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FIG. 7

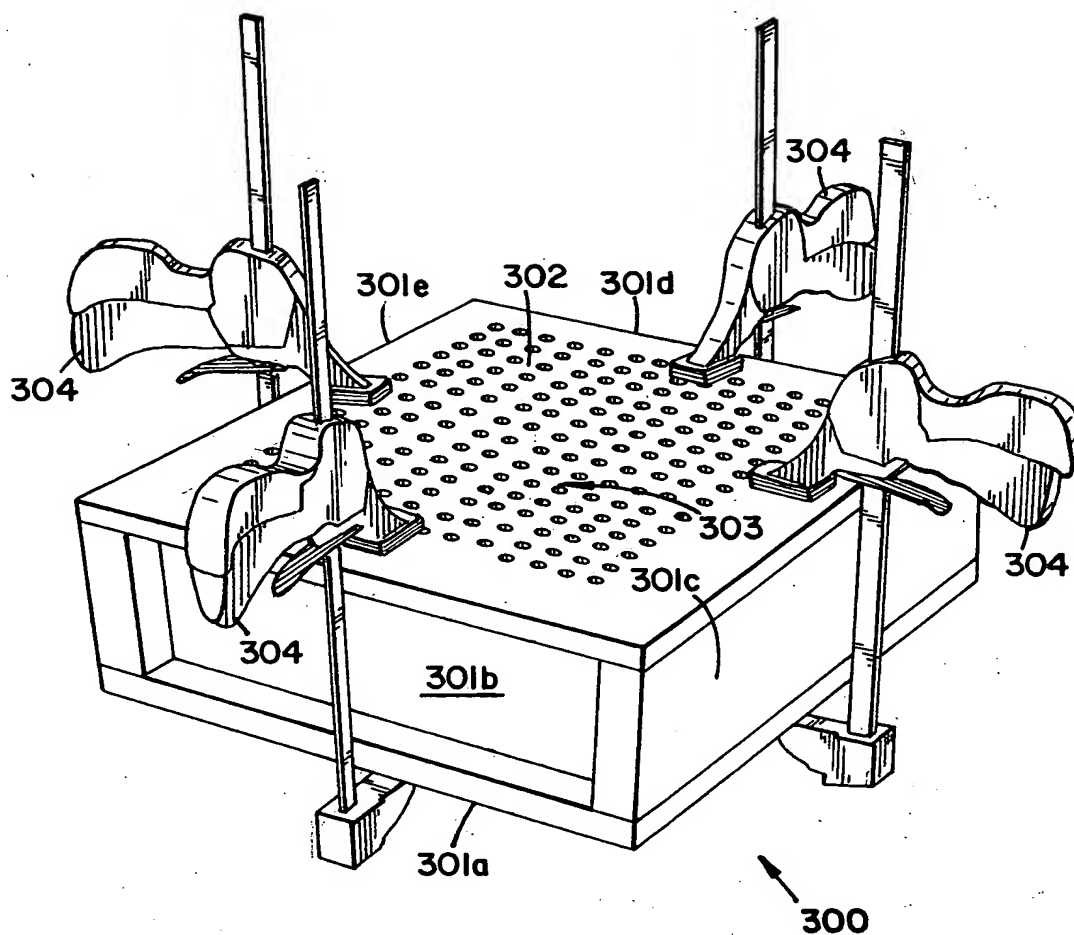




FIG. 8 **Moisture Effect on Scratch Hardness**
(Using Silica Sand Coated at Annex)

